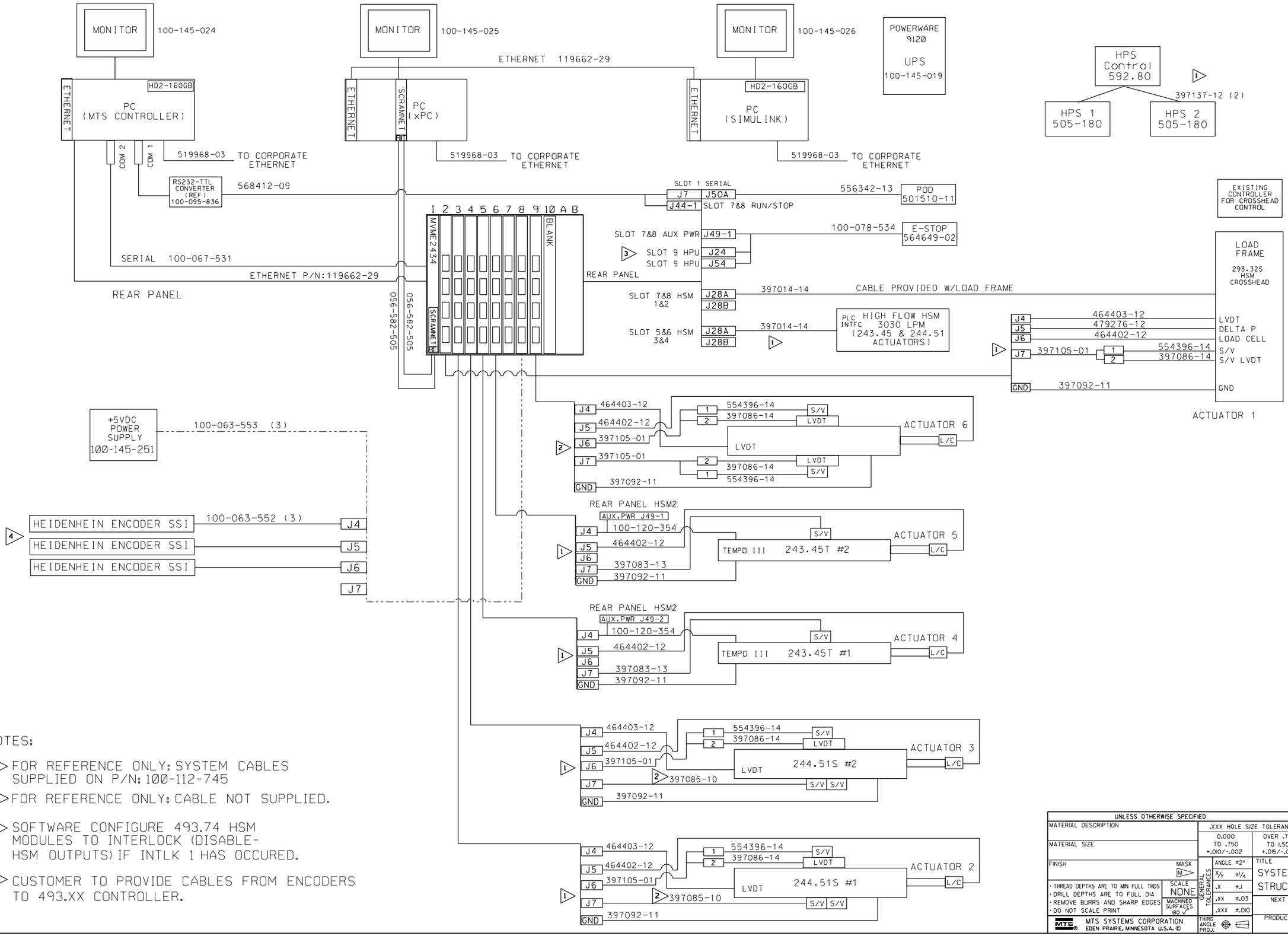


NOTES:

1. FOR REFERENCE ONLY: SYSTEM CABLES SUPPLIED ON P/N: 100-112-745
2. FOR REFERENCE ONLY: CABLE NOT SUPPLIED.
3. SOFTWARE CONFIGURE 493.74 HSM MODULES TO INTERLOCK (DISABLE-HSM OUTPUTS) IF INTLK 1 HAS OCCURED.
4. CUSTOMER TO PROVIDE CABLES FROM ENCODERS TO 493.XX CONTROLLER.

REVISIONS

DESCRIPTION	DRAWN	ENGR	DATE	LETTER	ECN NO.
REPLACED PC/MONITOR FROM: 100-138-480 TO 100-126-432 ON (xPC) DELETE: 100-143-406	DJR	MSF	3/22/05	B	RULE 1
MODIFIED REAR PANEL HSM INTERFACE DESIGNATIONS AND ADDED ACTUATOR #5	GSW	MSF	4/19/05	C	RULE 1
REVERSED COM1 AND COM2 DESIGNATIONS	GSW	MSF	9/22/05	D	RULE 1
CHANGED ACTUATORS (3 & 4) J4 TEMPO III CABLES TO 100-120-354	GSW	MSF	3/2/06	E	RULE 1
MOVED CARD FROM SLOT 10 TO SLOT 8	srn	MSF	10/16/08	F	RULE 1

SOURCE/REF DRAWING:

PROPRIETARY DATA

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UNLESS OTHERWISE SPECIFIED

MATERIAL DESCRIPTION

MATERIAL SIZE

FINISH MASK M

- THREAD DEPTHS ARE TO MIN FULL THDS
- DRILL DEPTHS ARE TO FULL DIA
- REMOVE BURRS AND SHARP EDGES
- DO NOT SCALE PRINT

SCALE NONE

MACHINED SURFACES 180 √

.XXX HOLE SIZE TOLERANCE

0.000 TO .750	OVER .750 TO 1.500
+.010/-.002	+.015/-.003

GENERAL TOLERANCES

ANGLE	±2°
X/Y	±1/4
.X	±.1
.XX	±.03
.XXX	±.010

THIRD ANGLE PROJ.

DRAWN	CHECK	ENGR	MFG
DJR		MSF	
DATE	DATE	DATE	DATE
3/9/05		3/2005	

TITLE

SYSTEM FUNCTIONAL-STRUCTURAL 1 US1.22596.810

NEXT LEVEL

PRODUCT CODE

SIZE D

NUMBER 700-003-036 REV F

SHEET 1 OF 1

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